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BevMax 4/3/2 Discharge Port Diverter



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| Models Affected: | All DN5800 and DN3800 Series (as released). |
| Reason: | To provide installation instructions for a diverter to aid in vending smaller diameter and shorter products. |
| Order: | 1 - CR0007420 Discharge Frame Diverter Kit Includes: 1 – CR0007403 Discharge Frame Product Diverter 2 – 80110081 1/8 Steel Rivet |

Installation instructions:

1. Remove the Discharge Frame Assembly

- To ease the installation of the diverter, remove the discharge frame assembly from the vending machine.
- This can be accomplished by removing the two (2) Philips head screws holding the frame to the cabinet (see figure 1).
- Disengage the four (4) locking tabs to release the discharge frame from the port door/frame.
- Separate the two pieces and remove from the cabinet. (Note: the door will release from the frame).

Discharge Frame Assembly

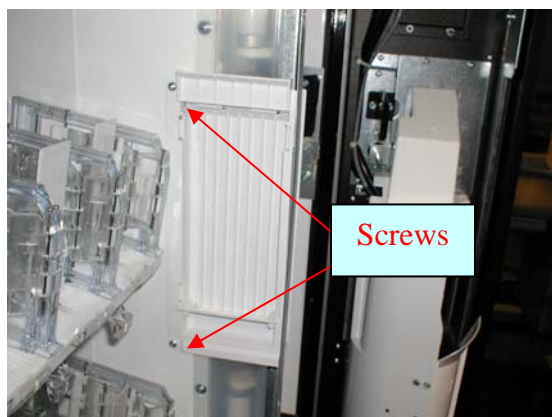


Figure 1

2. Mark the position

- a. With the port assembly removed, place the diverter in place as shown (see figure 2).
- b. The proper position is to have the edge of the diverter even with the edge of the frame as shown in figure 2.
- c. With the diverter in position, mark the two (2) mounting holes for drilling.
- d. Set the diverter aside and using a 1/8 inch drill bit, drill the two holes in the port assembly as shown in figure 3.



Figure 2



Figure 3

3. Prepare the diverter

- a. The diverter will have a protective film on both sides; they will need to be removed as shown in figure 4.

4. Install the diverter

- a. Align the diverter with the two (2) holes drilled in step 2 d.
- b. Using the two (2) 1/8 inch rivets provided in the kit and a standard rivet gun, rivet the diverter to the discharge frame (Figure 5).
- c. (Note: Make certain that the rivet stems (mandrills) are not protruding above the rivet, this may puncture product).

5. Install the discharge frame assembly

- a. Now that the diverter is installed you can reinstall the Discharge Frame assembly in the vending machine.

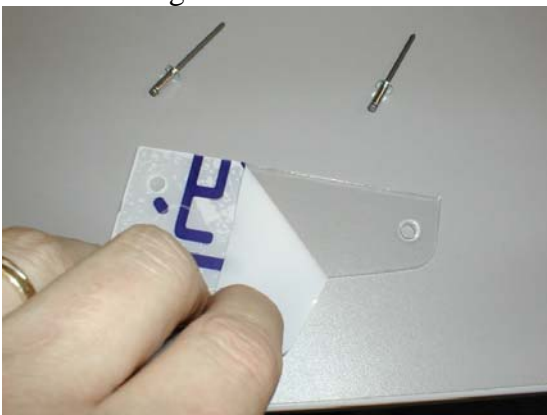


Figure 4



Figure 5